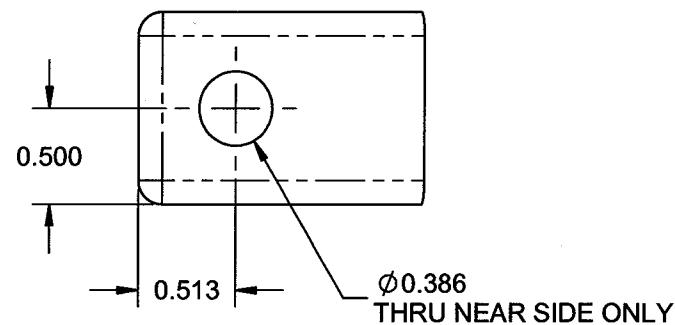
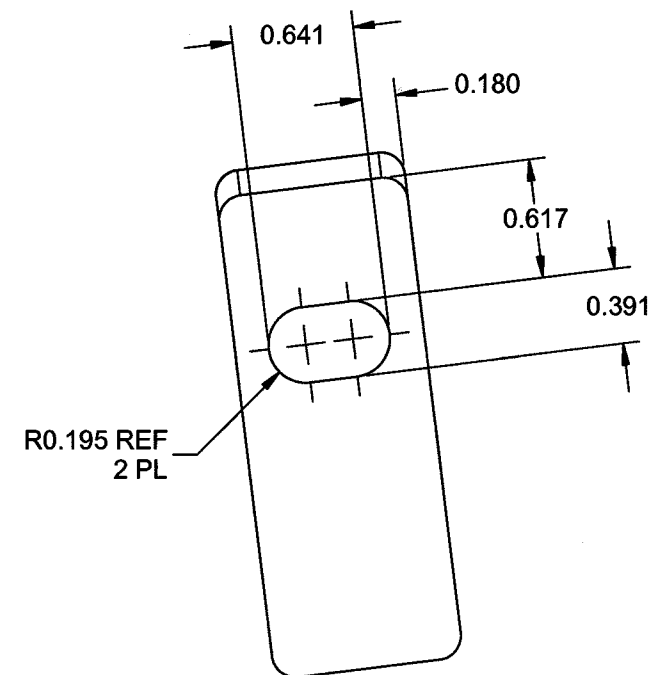
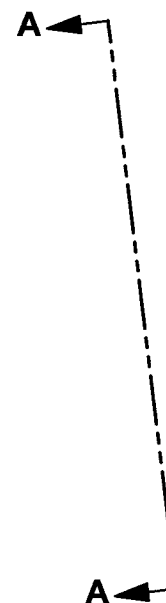
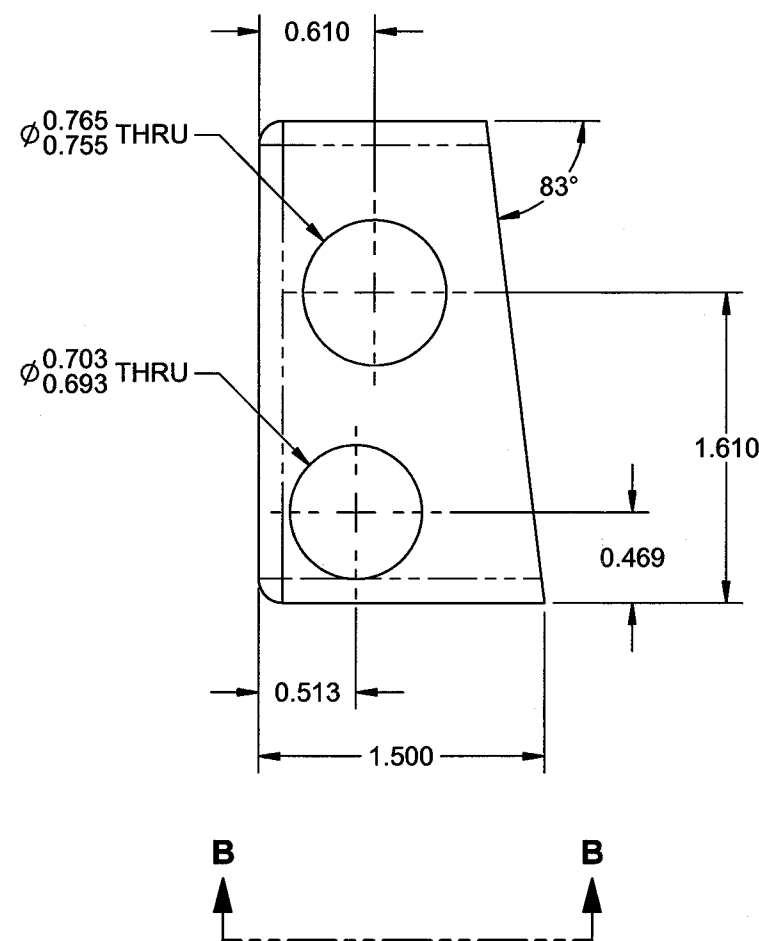


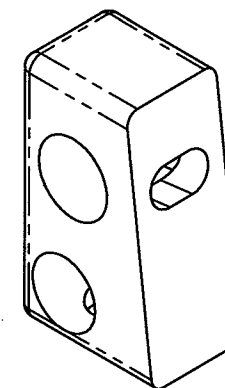
**D5840-1 BLOCK**  
(DERIVED FROM AERO DESIGN P/N 60620-01)



**VIEW B-B**



**VIEW A-A**



**NOTES:**

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221  
REF DART SPEC M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 SECTION 4.1  
PRIME PER DART QSI 005 SECTION 4.2.1  
PAINT WHITE PER DART QSI 005 SECTION 4.2.2
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: PER DART QSI 044
- 7) WEIGHT: 0.24 lbs
- 8) MASK ALL HOLES AND SLOT PRIOR TO PRIME AND PAINT FINISH

**RELEASED**

2021 MAY 07  
HB ER 21-137

APPROVED

A	NEW ISSUE	JC	20.01.29
REV.	DESCRIPTION	BY	DATE
DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO.	REV. A
MFG. APPR.	FK	<b>D5840</b>	SHEET 1 OF 1
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	<b>BLOCK</b>	NTS
DATE	20.01.29	COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	